

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** Propane

**Other means of identification**  
**SDS number** WC002

**Recommended use** Soldering and brazing.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer/Supplier** Worthington Cylinder Corporation

**Address** 300 E. Breed St.  
Chilton, WI 53014  
United States

**E-mail** SDSRequest@worthingtonindustries.com

**Telephone** 1-800-359-9678

**Emergency telephone** CHEMTREC 1-800-424-9300 (USA)  
1-703-527-3887 International  
(CCN 628056)

## 2. Hazard identification

**Physical hazards**

|                      |               |
|----------------------|---------------|
| Flammable gases      | Category 1    |
| Gases under pressure | Liquefied gas |
| Simple asphyxiants   | Category 1    |

**Health hazards** Health hazards not otherwise classified Category 1

**Label elements**



**Signal word** Danger

**Hazard statement** Extremely flammable gas. Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation. Contact with liquefied gas may cause frostbite.

**Precautionary statement**

**Prevention** Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Use only with adequate ventilation.

**Response** Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.

**Storage** Protect from sunlight. Store in a well-ventilated place.

**Disposal** Dispose of waste and residues in accordance with local authority requirements.

**Other hazards** None known.

**Supplemental information** None.

## 3. Composition/information on ingredients

### Mixtures

| Chemical name | Common name and synonyms | CAS number | %          |
|---------------|--------------------------|------------|------------|
| Propane       |                          | 74-98-6    | 87.5 - 100 |
| Propylene     |                          | 115-07-1   | 0 - 10     |
| Ethane        |                          | 74-84-0    | 0 - 7      |
| Butane        |                          | 106-97-8   | 0 - 2.5    |

## Additives

| Chemical name   | Common name and synonyms | CAS number | %       |
|-----------------|--------------------------|------------|---------|
| Ethyl mercaptan |                          | 75-08-1    | < 0.005 |

**Composition comments** Gas concentrations are in percent by volume.

## 4. First-aid measures

### Inhalation

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory tract irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

### Skin contact

Not likely, due to the form of the product. If frostbite occurs, immerse affected area in warm water (not exceeding 105°F/41°C). Keep immersed for 20 to 40 minutes. Get medical attention immediately.

### Eye contact

Not likely, due to the form of the product. If frostbite occurs, immediately flush eyes with plenty of warm water (not exceeding 105°F/41°C) for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention promptly if symptoms persist or occur after washing.

### Ingestion

This material is a gas under normal atmospheric conditions and ingestion is unlikely.

### Most important symptoms/effects, acute and delayed

Exposure to rapidly expanding gas or vapourizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.

### Indication of immediate medical attention and special treatment needed

Exposure may aggravate pre-existing respiratory disorders. Provide general supportive measures and treat symptomatically.

### General information

First aid personnel must be aware of own risk during rescue. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

### Suitable extinguishing media

Dry chemical powder. Carbon dioxide (CO<sub>2</sub>). Water fog. Foam.

### Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

### Specific hazards arising from the chemical

Extremely flammable gas. May form explosive mixtures with air. Gas may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

### Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

### Fire fighting equipment/instructions

Do not extinguish fires unless gas flow can be stopped safely; explosive re-ignition may occur. Promptly isolate the scene by removing all persons from the vicinity of the incident. No action shall be taken involving any personal risk or without suitable training. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus. Stop flow of material. Use water to keep fire exposed containers cool and to protect personnel effecting shutoff. If a leak or spill has not ignited, use water spray to disperse the vapors and to protect personnel attempting to stop leak. Prevent runoff from fire control or dilution from entering streams, sewers or drinking water supply.

### Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. Cool containers exposed to flames with water until well after the fire is out.

### General fire hazards

Extremely flammable gas. Contents under pressure. Pressurised container may explode when exposed to heat or flame.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Evacuate the area promptly. No action shall be taken involving any personal risk or without suitable training. In the event of a leak evacuate all personnel until ventilation can restore oxygen concentrations to safe levels. Keep unnecessary personnel away. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Wear appropriate personal protective equipment (See Section 8).

### Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Stop leak if you can do so without risk. If possible, turn leaking containers so that gas escapes rather than liquid. Isolate area until gas has dispersed. For waste disposal, see section 13 of the SDS.

### Environmental precautions

Should not be released into the environment. Prevent further leakage or spillage if safe to do so.

## 7. Handling and storage

### Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not smoke. All equipment used when handling the product must be grounded. Do not breathe gas. Avoid prolonged exposure. Do not enter storage areas or confined spaces unless adequately ventilated. Use only outdoors or in a well-ventilated area. Oxygen concentration should not fall below 19.5 % at sea level (pO<sub>2</sub> = 135 mmHg). Mechanical ventilation or local exhaust ventilation may be required. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Do not store, incinerate, or heat this material above 120 degrees Fahrenheit. Keep away from heat, sparks and open flame. This material can accumulate static charge which may cause spark and become an ignition source. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Protect cylinders from damage. Stored containers should be periodically checked for general condition and leakage. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

| Components               | Type | Value    |
|--------------------------|------|----------|
| Butane (CAS 106-97-8)    | STEL | 1000 ppm |
| Propylene (CAS 115-07-1) | TWA  | 500 ppm  |

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

| Components               | Type | Value                            |
|--------------------------|------|----------------------------------|
| Butane (CAS 106-97-8)    | TWA  | 1000 ppm                         |
| Propane (CAS 74-98-6)    | TWA  | 1000 ppm                         |
| Propylene (CAS 115-07-1) | TWA  | 860 mg/m <sup>3</sup><br>500 ppm |

#### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

| Components               | Type | Value    |
|--------------------------|------|----------|
| Butane (CAS 106-97-8)    | STEL | 1000 ppm |
| Propylene (CAS 115-07-1) | TWA  | 500 ppm  |

#### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

| Components               | Type | Value    |
|--------------------------|------|----------|
| Butane (CAS 106-97-8)    | STEL | 1000 ppm |
| Propylene (CAS 115-07-1) | TWA  | 500 ppm  |

#### Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

| Components               | Type | Value    |
|--------------------------|------|----------|
| Butane (CAS 106-97-8)    | STEL | 1000 ppm |
| Propylene (CAS 115-07-1) | TWA  | 500 ppm  |

#### Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

| Components            | Type | Value                              |
|-----------------------|------|------------------------------------|
| Butane (CAS 106-97-8) | TWA  | 1900 mg/m <sup>3</sup><br>800 ppm  |
| Propane (CAS 74-98-6) | TWA  | 1800 mg/m <sup>3</sup><br>1000 ppm |

#### Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

| Components            | Type      | Value    |
|-----------------------|-----------|----------|
| Butane (CAS 106-97-8) | 15 minute | 1250 ppm |

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

| Components            | Type      | Value    |
|-----------------------|-----------|----------|
| Propane (CAS 74-98-6) | 8 hour    | 1000 ppm |
|                       | 15 minute | 1250 ppm |
|                       | 8 hour    | 1000 ppm |

|  |  |
|--|--|
| <b>Biological limit values</b>   | No biological exposure limits noted for the ingredient(s).   |
| <b>Exposure guidelines</b>   | Follow standard monitoring procedures.   |
| <b>Appropriate engineering controls</b>                                      | Provide adequate ventilation and minimize the risk of inhalation of gas. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.  |
| <b>Individual protection measures, such as personal protective equipment</b> |  |
| <b>Eye/face protection</b>   | Wear approved safety glasses or goggles. Face shield is recommended.   |
| <b>Skin protection</b>   |  |
| <b>Hand protection</b>   | Wear cold insulating gloves.   |
| <b>Other</b>   | Wear protective clothing appropriate for the risk of exposure.   |
| <b>Respiratory protection</b>  | If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Selection and use of respiratory protective equipment should be in accordance with CSA Standard Z94.4.<br>WARNING! Air-purifying respirators do not protect workers in oxygen deficient atmospheres. |
| <b>Thermal hazards</b>   | Contact with liquefied gas might cause frostbites, in some cases with tissue damage. Wear appropriate thermal protective clothing, when necessary.   |
| <b>General hygiene considerations</b>  | Do not eat, drink or smoke when using the product. Wash thoroughly after handling. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practices.  |

## 9. Physical and chemical properties

### Appearance

|   |  |
|---|--|
| <b>Physical state</b>                               | Gas.   |
| <b>Form</b>   | Compressed liquefied gas.                              |
| <b>Colour</b>                                       | Colourless.  |
| <b>Odour</b>  | Rotten egg.  |
| <b>Odour threshold</b>                              | Not determined.  |
| <b>pH</b>   | Not applicable.  |
| <b>Melting point/freezing point</b>                 | -188 °C (-306.4 °F)                                    |
| <b>Initial boiling point and boiling range</b>      | -42 °C (-43.6 °F) 14.7 psia                            |
| <b>Flash point</b>                                  | -104.0 °C (-155.2 °F)                                  |
| <b>Evaporation rate</b>                             | Not determined.  |
| <b>Flammability (solid, gas)</b>                    | Extremely flammable gas.                               |
| <b>Upper/lower flammability or explosive limits</b> |  |
| <b>Explosive limit - lower (%)</b>                  | 2.15 %   |
| <b>Explosive limit – upper (%)</b>                  | 9.6 %  |
| <b>Vapour pressure</b>                              | 127 psig (21°C / 70°F)                                 |
| <b>Vapour density</b>                               | Not determined.  |
| <b>Relative density</b>                             | 0.504 (liquid)<br>1.5 (vapour) (Air=1) (15 °C (59 °F)) |
| <b>Solubility(ies)</b>                              |  |
| <b>Solubility (water)</b>                           | Slightly soluble in water.                             |
| <b>Partition coefficient (n-octanol/water)</b>      | 1.77   |
| <b>Auto-ignition temperature</b>                    | 432 °C (809.6 °F)                                      |

|                                  |                 |
|----------------------------------|-----------------|
| <b>Decomposition temperature</b> | Not determined. |
| <b>Viscosity</b>                 | Not applicable. |
| <b>Other information</b>         |                 |
| <b>Density</b>                   | Not determined. |
| <b>Explosive properties</b>      | Not explosive.  |
| <b>Kinematic viscosity</b>       | Not determined. |
| <b>Molecular weight</b>          | 45 g/mol        |
| <b>Oxidising properties</b>      | Not oxidising.  |
| <b>Particle size</b>             | Not applicable. |
| <b>Percent volatile</b>          | 100 %           |

## 10. Stability and reactivity

|   |  |
|---|--|
| <b>Reactivity</b>                         | Reacts violently with strong oxidants, nitrites, inorganic chlorides, chlorites and perchlorates causing fire and explosion hazard.            |
| <b>Chemical stability</b>                 | Stable under normal temperature conditions and recommended use.  |
| <b>Possibility of hazardous reactions</b> | Polymerization will not occur. May form explosive mixture with air. This product may react with oxidizing agents.                              |
| <b>Conditions to avoid</b>                | Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| <b>Incompatible materials</b>             | Strong oxidising agents. Halogens. Nitrates.   |
| <b>Hazardous decomposition products</b>   | Thermal decomposition of this product can generate carbon monoxide and carbon dioxide. Hydrocarbons.   |

## 11. Toxicological information

### Information on likely routes of exposure

|                     |   |
|---------------------|---|
| <b>Inhalation</b>   | High concentrations: Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. Breathing of high concentrations may cause dizziness, light-headedness, headache, nausea and loss of co-ordination. Continued inhalation may result in unconsciousness. |
| <b>Skin contact</b> | Contact with liquefied gas may cause frostbite.   |
| <b>Eye contact</b>  | Contact with liquefied gas may cause frostbite.   |
| <b>Ingestion</b>    | This material is a gas under normal atmospheric conditions and ingestion is unlikely.   |

**Symptoms related to the physical, chemical and toxicological characteristics** Exposure to rapidly expanding gas or vapourizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.

### Information on toxicological effects

**Acute toxicity** Not expected to be acutely toxic.

| Components                               | Species         | Test Results            |
|--|-----------------|-------------------------|
| Propane (CAS 74-98-6)                    |                 |                         |
| <u>Acute</u>                             |                 |                         |
| <b>Inhalation</b>                        |                 |                         |
| Gas                                      |                 |                         |
| LC50                                     | Rat             | > 80000 ppm, 15 Minutes |
| Propylene (CAS 115-07-1)                 |                 |                         |
| <u>Acute</u>                             |                 |                         |
| <b>Inhalation</b>                        |                 |                         |
| Gas                                      |                 |                         |
| LC50                                     | Rat             | > 65000 ppm, 4 Hours    |
| <b>Skin corrosion/irritation</b>         | Not classified. |                         |
| <b>Serious eye damage/eye irritation</b> | Not classified. |                         |
| <b>Respiratory or skin sensitisation</b> |                 |                         |

|   |  |
|---|--|
| <b>Respiratory sensitisation</b>                          | Not a respiratory sensitiser.  |
| <b>Skin sensitisation</b>                                 | This product is not expected to cause skin sensitisation.  |
| <b>Germ cell mutagenicity</b>                             | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. |
| <b>Carcinogenicity</b>                                    | Not classifiable as to carcinogenicity to humans.  |
| <b>Reproductive toxicity</b>                              | This product is not expected to cause reproductive or developmental effects.                                     |
| <b>Specific target organ toxicity - single exposure</b>   | Not classified.  |
| <b>Specific target organ toxicity - repeated exposure</b> | Not classified.  |
| <b>Aspiration hazard</b>                                  | Not relevant, due to the form of the product.  |
| <b>Chronic effects</b>                                    | Exposure over a long period of time may cause central nervous system effects.                                    |

## 12. Ecological information

|                                      |  |
|--------------------------------------|--|
| <b>Ecotoxicity</b>                   | The product is not expected to be hazardous to the environment.                                      |
| <b>Persistence and degradability</b> | Not relevant, due to the form of the product.  |
| <b>Bioaccumulative potential</b>     | Not relevant, due to the form of the product.  |
| <b>Mobility in soil</b>              | Not relevant, due to the form of the product.  |
| <b>Other adverse effects</b>         | The product contains volatile organic compounds which have a photochemical ozone creation potential. |

## 13. Disposal considerations

|  |   |
|--|---|
| <b>Disposal instructions</b>                 | Use the container until empty. Do not dispose of any non-empty container. Empty containers have residual vapor that is flammable and explosive. Cylinders should be emptied and returned to a hazardous waste collection point. Do not puncture or incinerate even when empty. Dispose in accordance with all applicable regulations. |
| <b>Local disposal regulations</b>            | Dispose of in accordance with local regulations.  |
| <b>Hazardous waste code</b>                  | The waste code should be assigned in discussion between the user, the producer and the waste disposal company.  |
| <b>Waste from residues / unused products</b> | Dispose in accordance with all applicable regulations.  |
| <b>Contaminated packaging</b>                | Empty containers should be taken to an approved waste handling site for recycling or disposal.  |

## 14. Transport information

### TDG

|                                     |   |
|-------------------------------------|---|
| <b>UN number</b>                    | UN1075  |
| <b>UN proper shipping name</b>      | PETROLEUM GASES, LIQUEFIED  |
| <b>Transport hazard class(es)</b>   |   |
| <b>Class</b>                        | 2.1   |
| <b>Subsidiary risk</b>              | -   |
| <b>Packing group</b>                | -   |
| <b>Environmental hazards</b>        | No  |
| <b>Special precautions for user</b> | Read safety instructions, SDS and emergency procedures before handling. |

### IATA

|                                     |   |
|-------------------------------------|---|
| <b>UN number</b>                    | UN1075  |
| <b>UN proper shipping name</b>      | Petroleum gases, liquefied  |
| <b>Transport hazard class(es)</b>   |   |
| <b>Class</b>                        | 2.1   |
| <b>Subsidiary risk</b>              | -   |
| <b>Packing group</b>                | -   |
| <b>Environmental hazards</b>        | No  |
| <b>ERG Code</b>                     | 10L   |
| <b>Special precautions for user</b> | Read safety instructions, SDS and emergency procedures before handling. |

### IMDG

|                                   |                            |
|-----------------------------------|----------------------------|
| <b>UN number</b>                  | UN1075                     |
| <b>UN proper shipping name</b>    | PETROLEUM GASES, LIQUEFIED |
| <b>Transport hazard class(es)</b> |                            |
| <b>Class</b>                      | 2.1                        |

|   |   |
|---|---|
| <b>Subsidiary risk</b>  | -   |
| <b>Packing group</b>  | -   |
| <b>Environmental hazards</b>  |   |
| <b>Marine pollutant</b>   | No  |
| <b>EmS</b>  | E-D, S-U  |
| <b>Special precautions for user</b>   | Read safety instructions, SDS and emergency procedures before handling. |
| <b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b> | Not applicable.   |

## 15. Regulatory information

**Canadian regulations** This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

### Controlled Drugs and Substances Act

Not regulated.

### Export Control List (CEPA 1999, Schedule 3)

Not listed.

### Greenhouse Gases

Not listed.

### Precursor Control Regulations

Not regulated.

### International regulations

#### Stockholm Convention

Not applicable.

#### Rotterdam Convention

Not applicable.

#### Kyoto Protocol

Not applicable.

#### Montreal Protocol

Not applicable.

#### Basel Convention

Not applicable.

### International Inventories

| Country(s) or region        | Inventory name   | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia                   | Australian Inventory of Industrial Chemicals (AICIS)                   | Yes                    |
| Canada                      | Domestic Substances List (DSL)   | Yes                    |
| Canada                      | Non-Domestic Substances List (NDSL)                                    | No                     |
| China                       | Inventory of Existing Chemical Substances in China (IECSC)             | Yes                    |
| Europe                      | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes                    |
| Europe                      | European List of Notified Chemical Substances (ELINCS)                 | No                     |
| Japan                       | Inventory of Existing and New Chemical Substances (ENCS)               | Yes                    |
| Korea                       | Existing Chemicals List (ECL)  | Yes                    |
| New Zealand                 | New Zealand Inventory  | Yes                    |
| Philippines                 | Philippine Inventory of Chemicals and Chemical Substances (PICCS)      | Yes                    |
| Taiwan                      | Taiwan Chemical Substance Inventory (TCSI)                             | Yes                    |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory                          | Yes                    |

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

|                      |                  |
|----------------------|------------------|
| <b>Issue date</b>    | 01-December-2015 |
| <b>Revision date</b> | 21-March-2021    |

**Version No.**

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**Disclaimer**

All information in this Safety Data Sheet is believed to be accurate and reliable. However, no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all applicable laws and regulations.